



2026

Company Overview

Designers & manufacturers of compliant masonry support, brick-slip soffit systems, wind posts, and single-leaf lintels.

VISIT [FIRMA.CO.UK](https://www.firma.co.uk) →



— HISTORY

Rooted in construction.

IN ASSOCIATION WITH

BA SYSTEMSWWW.BASYSTEMS.CO.UK

FIRMA® was created to fulfil a market need for non-combustible masonry support systems. We design and manufacture our own products with in-house facilities for fabrication of mild steel, aluminium and stainless steel.

1999

Humble beginnings — where it all started, in a container cabin.

2010

BA Systems is born and moves to a larger warehouse.

2017

Masonry support added to the BA Systems product range.

2022

FIRMA re-brand — dedicated to masonry support.

2024

New ranges added and existing lines expanded due to demand.

2026

FIRMA relocates to its new spacious HQ

— ABOUT US

Our signature on every project.

[FIRMA.CO.UK/ABOUT](https://firma.co.uk/about)

FIRMA® means 'Signature' in Spanish. We put our signature to the products and the service we deliver. From a sub-contracting background, we understand the day-to-day challenges contractors face, and we work closely with design managers, project managers and brickwork subcontractors.

01 · Design

Integrated early, valued throughout

Early integration during the design stage adds real tangible value, suitable suggestions, options and value engineering to get the most from your project.

02 · Guarantee

Price transparency, locked in

Once specified, quoted and agreed, the price is fixed. We will not change costs halfway through the works.

03 · Execute

One point of contact, every time

From the start we assign a single point of contact to ensure you always have the right parts at the right time.

— OUR METHODOLOGY

Made Simple®

*"Out of intense complexities,
intense simplicities emerge."*

— WINSTON CHURCHILL

Made Simple® is our brand promise — the methodology behind every product, every service, every action. We bring this approach to everything we do, ensuring clients experience the full value of FIRMA.

Three pillars guide how we engage with clients, design solutions and deliver to site.
Commercial Transparency · Smarter Design · Agile Delivery



— HOW WE APPLY MADE SIMPLE®

Three pillars, one signature.

PILLAR 01



COMMERCIAL Transparency.

- Transparent rates and clarity on scope
- Fixed lump-sum pricing, scope unchanged and price unchanged
- Solutions that remove cost uncertainties
- Flexibility on terms and order structure

PILLAR 02



SMARTER Design.

- Reduce complexity through intelligent engineering
- Solutions that answer the needs of the market
- Design with the end in mind, co-ordination at the forefront
- Pre-contract design support prior to pricing

PILLAR 03



AGILE Delivery.

- Proactive, fast and responsive
- One point of contact for proactive communication
- Delivery schedules designed to customer requirements
- End-to-end traceability through proven systems

ENVIRONMENTAL

Sustainable Solutions

For a FIRMA future

We are committed to ensuring all our processes, from our manufacturing facilities through to the delivery of goods, are aligned with strict environmental standards.

Recycling Raw Materials

Our biggest reduction of environmental impact is our pledge to recycle 100% of glass, plastic, aluminium and cardboard waste from our on-site installations and at our manufacturing facilities.

Reducing Packaging

To support the reduction of plastic we utilise recyclable cardboard for packaging. We are committed to sourcing plastic alternatives, such as biodegradable foam, in an effort to become 100% plastic-free.

Environmental Audits

Annual audits ensure that our environmental standards are upheld. ISO 14001 assesses our current processes and advises on any areas for improvement to reduce our environmental impact.

Recycling
Raw Materials



Reducing
Packaging



Environmental
Audits



— QUALITY ASSURANCE

Improving construction standards.

Our primary focus is improving the safety of structures, protecting buildings and their inhabitants. All products are manufactured based on project-specific structural calculations and Finite Element Analysis where required.

TRACKING SYSTEM

FIRMA QC Portal & RopeWeaver

Internal monitoring through the FIRMA QC Portal and RopeWeaver prioritisation software — end-to-end traceability from raw material to on-site sign-off.

CERTIFICATIONS & ACCREDITATIONS

QUALITY

ISO 9001

Quality Management Systems

ENVIRONMENTAL

ISO 14001

Environmental Management

CONFORMITY

UKCA

EN1090-1:2009+A1:2011 - Exec. Class 2

DESIGN CODE

EN 1993

Eurocode 3 - Structural Steel

PREQUALIFICATION

Constructionline Gold

Accredited Gold Member

HEALTH & SAFETY

SSIP

Safety Schemes in Procurement



— TECHNICAL SUPPORT SERVICES

A technical team, for your team.

Beyond product, FIRMA® offers an end-to-end technical service — from early stage design support and NBS specifications, through CPD training, to on-site training and support.

01 · SPECIFICATION

NBS Source specifications

Full FIRMA® system entries via NBS Source copy-paste clauses into project specifications.

02 · DESIGN

Technical support from RIBA Stage 2

Our specification team provide design and technical support for architects, engineers, and design teams.

03 · EDUCATION

CPD's, product and project workshops

In-person or virtual CPDs on non-combustible facade support, differential movement and cavity engineering

04 · ON SITE

Approved Installer On-Site Training

Training and on-site support for installation teams to ensure compliance and to give the installers confidence.

CONTACT SPECIFICATION@FIRMA.CO.UK →

CLIENTS

Trusted across the industry.

We're proud to have been involved in some prestigious projects working for and alongside leading main contractors, developers and architects.



Berkeley Group



Taylor Wimpey



Countryside



Arada



Guildmore



Bugler Developments



CField



Regents Contracting



Sinden Construction



O'Shea



City Brickwork



Galostar



dRMM



Sheppard Robson



Saunders Architects

PROJECTS

Case studies.


HACKNEY · LONDON
Hackney Yards

£75m residential development of four new blocks delivering 190 mixed-tenure units and 40,000 sqft of commercial space. Full masonry support package — including brick-slip soffits, windposts and structural ancillaries — with phased deliveries to programme.


SOUTHALL · WEST LONDON
The Green Quarter

Appointed by Berkeley St George to deliver the full masonry support package — two blocks and townhouses. In-house design and manufacture of Masonry Support Angles, Windpost systems and Single-Leaf Lintels, with weekly design meetings and a single point of contact.


SILVERTOWN · LONDON
Silvertown Tunnel

A 1.4km road under the Thames connecting North Greenwich to Silvertown. Stainless steel masonry support, single-leaf and heavy-duty lintels, and bespoke curved lintels for the Greenwich portal — coordinated with architect, contractor and sub-contractor on a tight approval-to-manufacture window.

SCAN OR CLICK
View all projects

FIRMA.CO.UK/PROJECTS →



HILLINGDON · LONDON

Otterfield Road

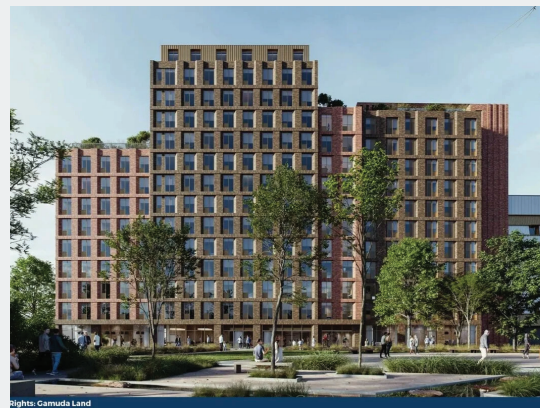
Bugler Developments scheme transforming brownfield land into 45 affordable homes with a ground-floor community hub. Bespoke masonry support engineered for cavity depths from 48–220mm and structural loads up to 26 kN/m, with secondary brackets for GRC panel details.



NEW BARNET · LONDON

Victoria Quarter – Phase 2

Fairview New Homes' 500-home transformation of a former industrial site into contemporary brick-clad blocks. Bespoke masonry support adapted to varied slab conditions — a mix of standard face-fixed and top-fixed brackets where slab depth required.



WOOLWICH · LONDON

Beresford Street – Phase 1 & 2

299-bed dual-phase PBSA scheme for CField Construction. FMS Inverted for the majority of brickwork; FMS Projected at ground floor to support brick-slip soffits. Single leaf lintels coordinated with the masonry support design

— MASONRY SUPPORT PRODUCTS

Range overview.

1

MASONRY SUPPORT

- FMS Masonry Support System
- FSA Folded Support Angle
- Cast-In Channel
- Shims & Fixings
- Reveal Shims

2

BRICK-SLIP SOFFIT

- Pre-fabricated soffit panels
- Hidden suspension system
- Al non-combustible carrier
- Designed to simplify the install

3

SINGLE LEAF LINTELS

- L-Profile Lintels
- C-Profile Lintels
- Bespoke Curved Lintels

4

WINDPOST SYSTEMS

- L-Profile · C-Profile · Box-Profile
- Parapet & Balustrade Posts
- Spine Posts
- Masonry Ties

[FIRMA.CO.UK/PRODUCTS](https://www.firma.co.uk/products) →

Product - 01 — RANGE OVERVIEW

Masonry Support.

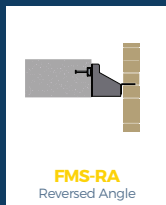
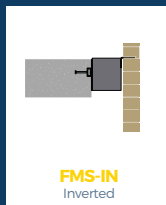
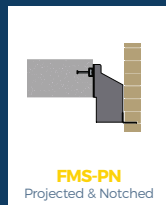
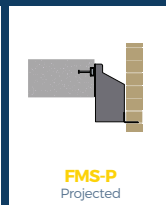
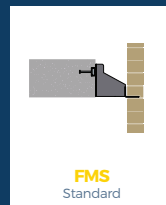
Engineered to transfer the load of the masonry façade back to the primary structure. The Masonry Support range is made up of our FMS and FSA systems.



FMS Masonry Support System

CAVITY **40-300mm**

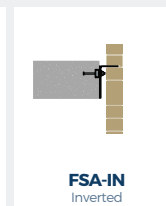
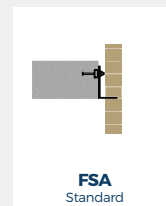
Bespoke welded system for cavity depths **40-300mm**. Patented FIRMA Locking-washer for $\pm 15\text{mm}$ vertical adjustment.



FSA Folded Support Angle

CAVITY **< 40mm**

Continuous stainless steel angle for cavity depths **under 40mm** or where the cavity must be closed at the support.



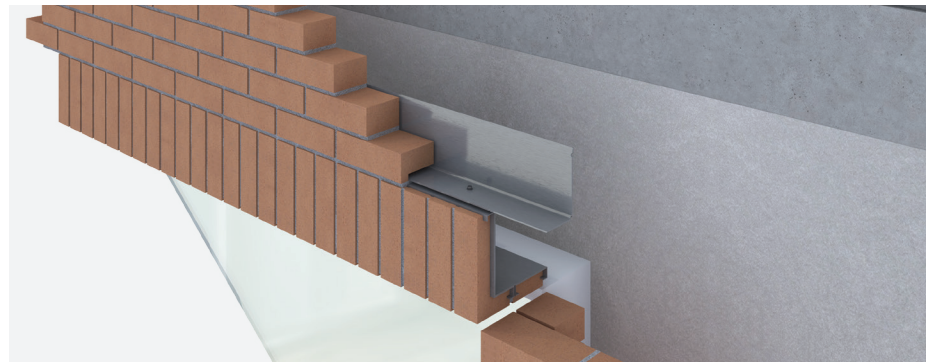
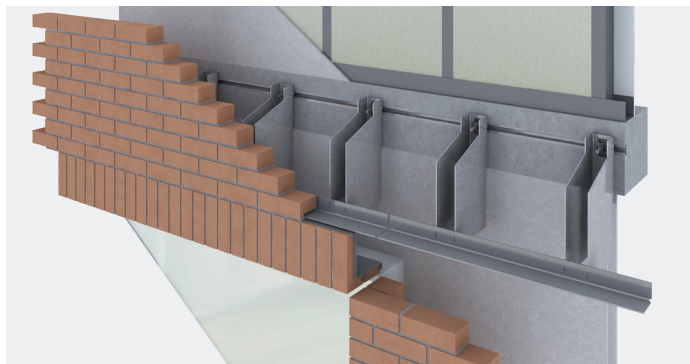
HOW TO SPECIFY **FMS-IN/215/14/RC**

System · Cavity · Load · Substrate

Product · 02 — RANGE OVERVIEW

Brick-Slip Soffit Systems.

A modular, offsite-built soffit system that works in tandem with our FMS Masonry Support system and our Single-Leaf Lintel systems.



FBS installed with the FIRMA Single Leaf Lintel system

- Manufactured in 304 and 316 stainless steel
- Compatible with a wide range of brick types
- Designed for use with the FIRMA FMS system and FIRMA single-leaf lintels
- Simple, straightforward installation
- Modular, offsite-manufactured construction
- Mechanically fixed, with no need for adhesive
- Designed and Manufactured in the UK
- Achieve stunning detail at an affordable price-point

Product · 03 — RANGE OVERVIEW

Single Leaf Lintels.

A range of profile options to suit your individual project needs. The 304 or 316 Stainless Steel lintels have outstanding strength and resistance to corrosion.



THE RANGE

01 · L-PROFILE

L-Profile Lintels

Designed to support the outer leaf of external openings up to approximately **2000mm**, subject to structural calculations.



02 · C-PROFILE

C-Profile Lintels

Heavy-duty lintels generally **2000-4000mm**, ensuring openings in cavity walls are protected against damp.



03 · CURVED

Bespoke Curved Lintels

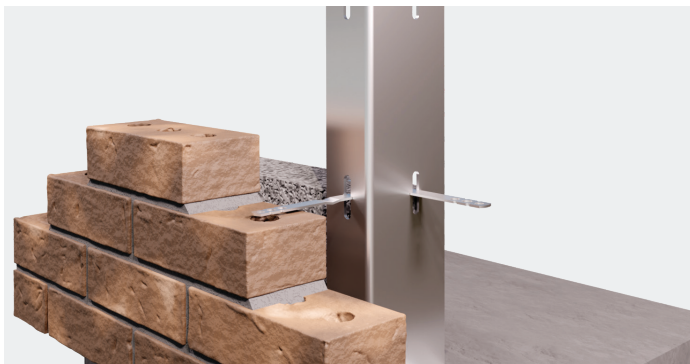
Fabricated to suit radius walls for external single leaf brickwork. Provides additional tie provision immediately above the lintel.



Product · 04 — RANGE OVERVIEW

Windpost Systems.

Stainless and mild steel wind posts for facades and brick walls, supplied with fixing packs and installation drawings for straightforward on-site assembly.



THE RANGE



01 · L-PROFILE
L-Profile Windposts



02 · C-PROFILE
C-Profile Windposts



03 · BOX-PROFILE
Box-Profile Windposts



04 · PARAPET
Parapet Windposts



05 · BALUSTRADE
Parapet & Balustrade Posts



06 · TIES
Masonry Ties

Product · 05

RANGE OVERVIEW

Cast-In Channel Systems.

FIRMA Cast-In Channel is available in 3 sizes to suit a wide range of load requirements



FCC 40/223
11.1kN

FCC 50/30
17.2kN

FCC 54/33
32.05kN

Stock Sundries & Accessories.

A comprehensive range of fixings, ties and ancillaries available from stock.



Sundries



Fixings



Masonry Ties



Frame Cramps & Movement Ties



Anchor & Two-Part Ties



Other Ties

For the full stock range, contact sales@firma.co.uk

CONTACT US

How can we help?

For product information, or to discuss your project, please get in touch with the FIRMA® team today.

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Datasheets, calculations & CPD bookings.

sales@firma.co.uk**SPECIFICATION TEAM**

NBS Source clauses & specification queries.

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